





Date: 20-Jun-2019

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Test Report No.

4275667

Client: Universe Pack Co.,Ltd

10/12 Moo3 Petchkasem Rd.

Soi Watthiendad Aomyai Sampran Nakornpathom 73160 Thailand

The following sample(s) was/were submitted and identified by client as:

Sample Name

: Plastic PP

The following sample(s) was/were identified by SGS as:

SGS Sample No.

: 4423844

Sample Condition

: Sample is contained in a plastic bag.

Quantity Submitted

: 1 bag

Sample Receiving Date : 13-Jun-2019

**Testing Period** 

: 13-Jun-2019 to 20-Jun-2019

Test Method & Results : Please refer to next page(s).





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**Test Requested & Result Summary** 

Test Requested : Please refer to the result summary (Test parameter(s) was/were selected by client).

Result Summary:

Test Requested

Conclusion

Notification of the Ministry of Public Health (No.295) B.E. 2548 (2005):

Date: 20-Jun-2019

Qualities or standard for container made from plastic

a) Polypropylene (PP)

Lead content     Cadmium content     Heavy metal (as lead) in 4% concentrated acetic acid extraction     Quantity of potassium Permanganate Consumed     Residue after Evaporation Test     Migration of color Extraction	PASS PASS PASS PASS PASS PASS
6. Migration of color Extraction	, ,
7. Pathogenic microorganisms	See results

Remark:Test results in this report are applicable for the item tested and reflects the tested sample as received.

Signed for and on behalf of SGS (Thailand) Limited



**Rutchuporn Moungsom** Laboratory manager - Toy and Hardgood



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**TEST RESULTS** 

Notification of the Ministry of Public Health (No.295) B.E. 2548 (2005): Qualities or standard for container made from plastic.

a) Polypropylene (PP)

Qualities and standard of plastic

Method: With reference to TIS 656: 2556. Analysis was performed by ICP-OES.

Details	Result (1) (mg/kg)	Limit of Quantitative (mg/kg)	Permissible Limit (mg/kg)
Lead content	<2	2.0	100
Cadmium content	<2	2.0	100

Sample Description:

1. Clear plastic

Note:

1. mg/kg = milligram per kilogram

2. < = Less than



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## Qualities and standard of dissemination

Method: With reference to TIS 656: 2556

Details	Test Condition	Result (1) (mg/dm3)	Limit of Quantitative (mg/dm3)	Permissible Limit (mg/dm3)
Heavy metal (calculated as lead) in 4% concentrated acetic acid extraction	30 minute at 60 degree C	<1		1
Potassium permanganate used for reaction in water extraction	30 minute at 60 degree C	<1	1.0	10
Residue substances which is evaporate in water	30 minute at 60 degree C	<3	3.0	30
Residue substances which is evaporate in 4% concentrated acetic acid	30 minute at 60 degree C	<3	3.0	30
Residue substances which is evaporate in 20% concentrated alcohol	30 minute at 60 degree C	<3	3.0	30
Residue substances from volatile matters in normal heptane	Room temperature (1 hr. at 25 degree C)	<3	3.0	150

# Sample Description:

1. Clear plastic

- 1. mg/dm3 = milligram per cubic decimeter
- 2. Degree C = degree Celsius
- 3. < = Less than



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Qualities and standard of dissemination

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Details	Test Condition	Result (1)	Permissible Limit
Migration of color extract by water	30 minute at 60 degree C	Negative (See Note 2)	Negative
Migration of color extract by 4% concentrated acetic acid	30 minute at 60 degree C	Negative (See Note 2)	Negative
Migration of color extract by 20% concentrated alcohol	30 minute at 60 degree C	Negative (See Note 2)	Negative
Migration of color extract by normal heptanes	Room temperature (1 hr. at 25 degree C)	Negative (See Note 2)	Negative

### Sample Description:

1. Clear plastic

1. Degree C = degree Celsius

2. "Negative" mean it's not presence of color migration/ "Positive" mean it's presence of color migration



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Pathogenic microorganisms			
Test Items	Method	Results	Units
E.coli	Compendium of methods for the examination of foods,5th edition,2015,chapter 9	Not detected	Per 100 square centimeter
Staphylococcus aureus	Compendium of methods for the examination of foods,5th edition,2015,chapter 39	Not detected	Per 100 square centimeter
Clostridium perfringens	Compendium of methods for the examination of foods,5th edition,2015,chapter 33	Not detected	Per 100 square centimeter
Listeria monocytogenes	ISO 11290-1: 2017	Not detected	Per 100 square centimeter
Bacillus cereus	Compendium of methods for the examination of foods,5th edition,2015,chapter 31	Not detected	Per 100 square centimeter
*Streptococcus spp.(group D)	Based on Compendium of Methods for the Microbiological Examination of Foods (APHA)	Less than 1	CFU/100 square centimeter
Salmonella spp.	ISO 6579-1 : 2017	Not detected	Per 100 square centimeter

"Test(s) marked \* on this report are not included in the NSC-ONSC accreditation scope'



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SAMPLE/ATTACHMENT PICTURE





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